

Work Order ID 59601

Tuesday, June 08, 2010 2:23:00 PM



Page 1

Item ID: D4020-5

Accept



Setup Start



Revision ID:

Item Name: Mesh (350 Basket Long, Lid)

Stop



Start Date: 6/8/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/14/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-06-08 Tooling:

Date: 10-06-08

Run Start



QC:

Date:

SPC (Y/N):

Date: 10-06-08

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4020	A

100



FLOW WATER JET

Shear

Shear

Memo

1-Cut as per Dwg D4020

0.00

10-07-13

(2)

110



QC5- Inspect part completeness to step on W/O

QC
Quality Control

Memo

0.00

SAD

(2)

120



Identify as per dwg & Stock Location: WA

Packaging

Packaging

Memo

0.00

SAD

10-07-13

(2)

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

Tool ID

Tool #

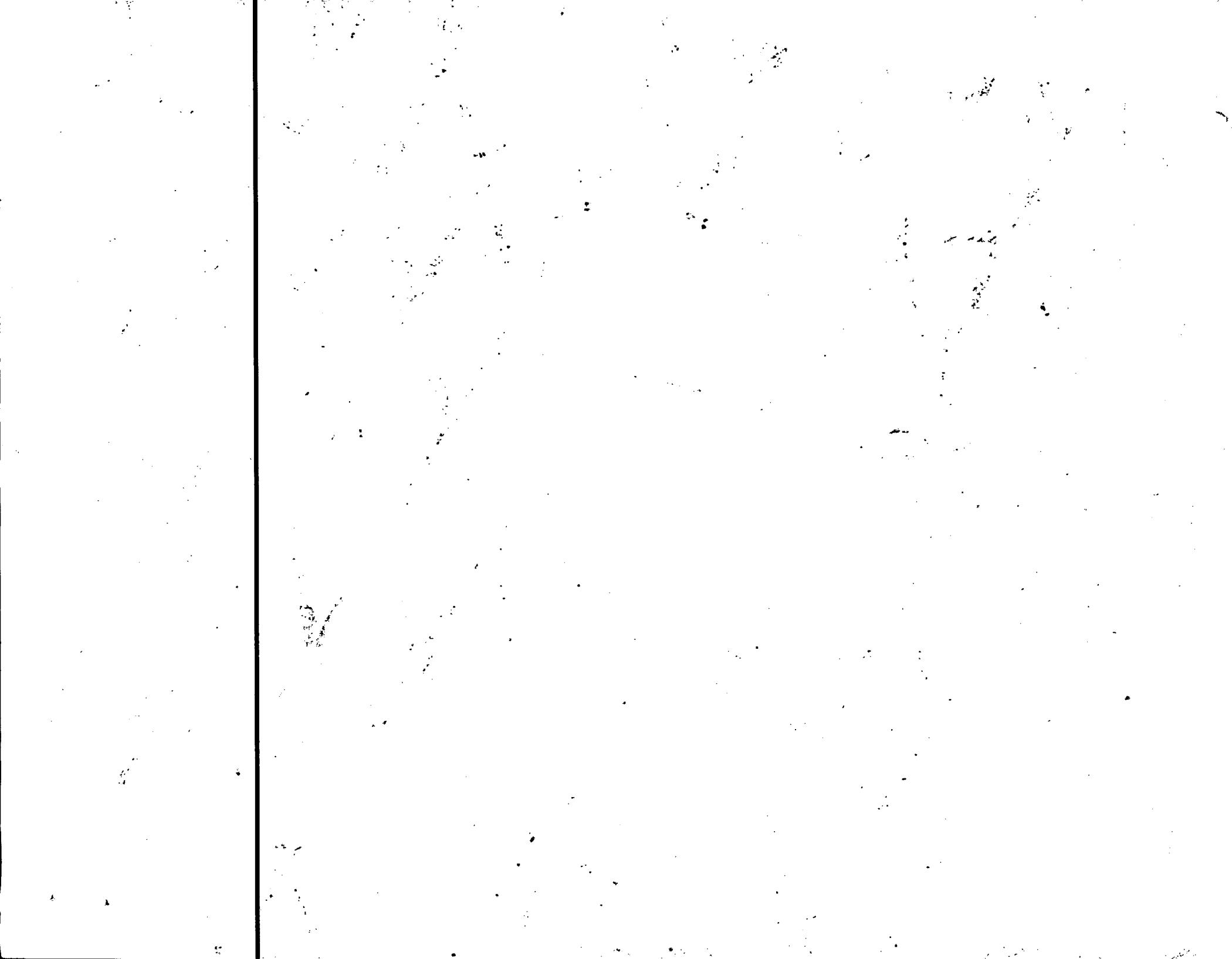
Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

J. 1007-13
MF
10-7-13



Picklist Print

Tuesday, June 08, 2010 2:23:04 PM

Page 1

Work Order ID: 59601



Parent Item: D4020-5



Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 6/8/2010

Required Date: 6/14/2010

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty Otv	Qty Issued	Date Issued	Status
M304EX0.75-16F			No			100	sf	1,008.518	14.386	30.28632			



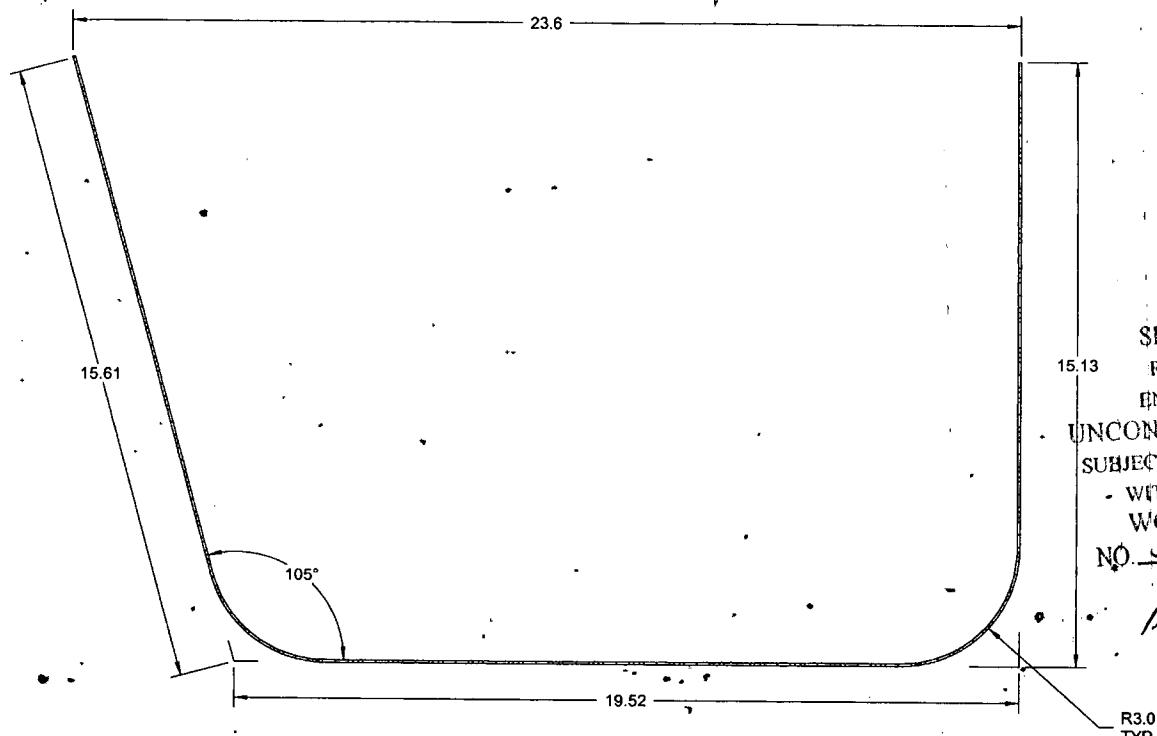
Expanded Metal Flat SS

SAQ

10-07-13

Location	Loc Qty	Loc Code
MAT	1008.517953	
114399	39.542	
114594	17.5382	
114744	131.437753	
114809	500	
114853	320	
	30.2863	

8 7 6 5 4 3 2 1



SHOP COPY
RETURN TO
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UNCONTROLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER#
NO. 59601
By 10-6-08

⑨ **D4020-1 MESH (350 BASKET LONG, BASE)**
(SEE D4020-1F FOR LENGTH)

⑨ **D4020-3 (350 BASKET SHORT, BASE)**
(SEE D4020-3F FOR LENGTH)

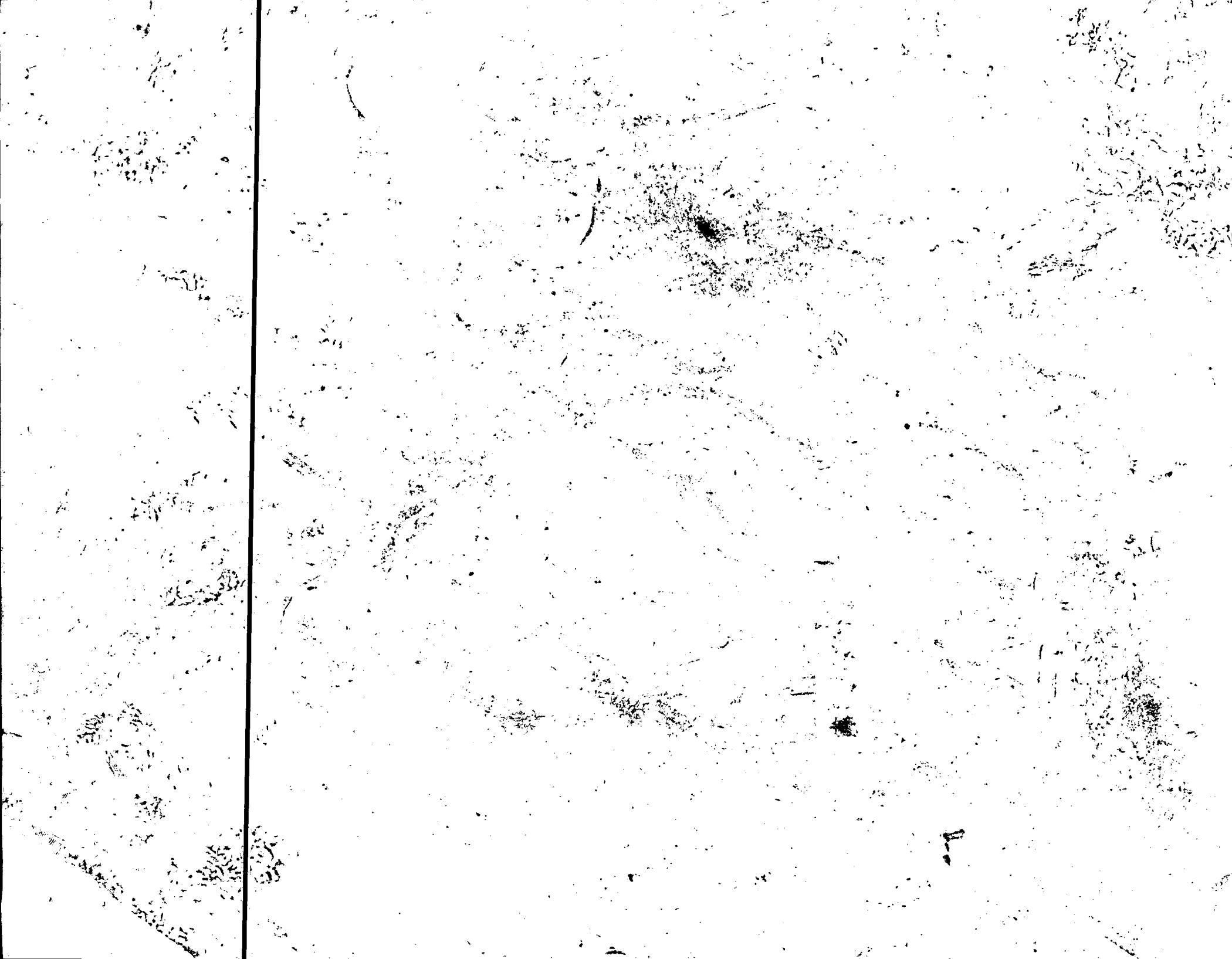
RELEASED
R 2010-03-12
MW

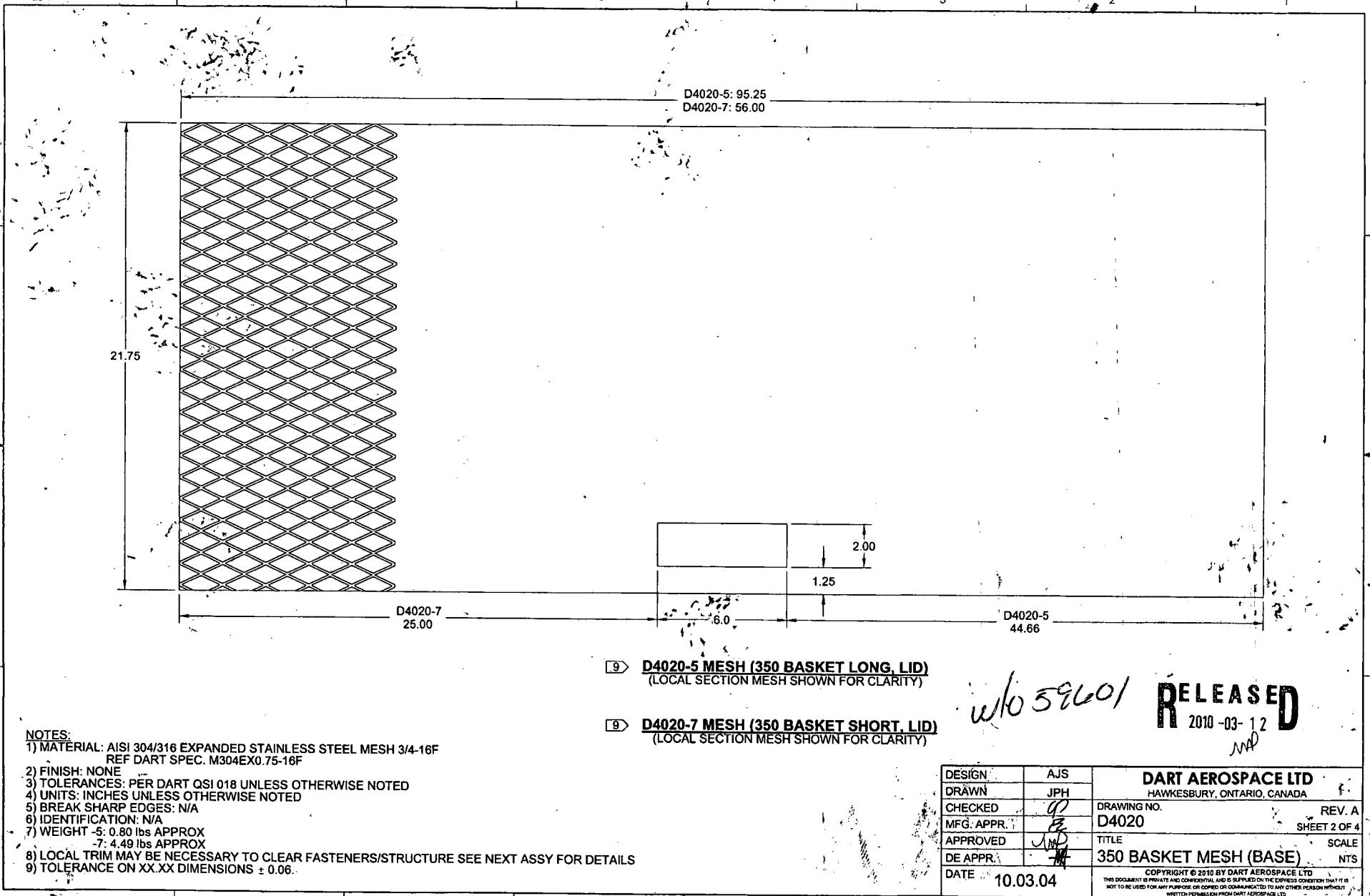
NOTES:

- 1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4020-1F & D4020-3F
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

8 7 6 5 4 3 2 1

A	NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>QD</i>	REV. A		
MFG. APPR.	<i>EZ</i>	D4020		SHEET 1 OF 4
APPROVED	<i>AM</i>	TITLE	SCALE	
DE APPR.	<i>MM</i>	350 BASKET MESH (BASE)	NTS	
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS PROVIDED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED OR DISCLOSED TO OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		





w/0 59601

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2010-03-12
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DESIGN	AJS
DRAWN	JPH
CHECKED	99
MFG. APPR.	B
APPROVED	JKD
DE APPR.	JKD
DATE	10.03.04

DRAWING NO. D4020 REV. A
SHEET 2 OF 4
TITLE 350 BASKET MESH (BASE) NTS
SCALE

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